

## Ateva® 1850A

Celanese EVA Performance Polymers - Ethylene Vinyl Acetate Copolymer

Sunday, November 3, 2019

	Genera	Il Information	
Product Description			
This resin is commonly used for	hot melt coating and adhesive applica	ations.	
General			
Material Status	Commercial: Active		
Availability	• Europe	North America	
Additive	<ul> <li>Antioxidant</li> </ul>		
Features	<ul> <li>Antioxidant</li> </ul>	Copolymer	
Uses	<ul> <li>Adhesives</li> </ul>	Coating Applications	
Agency Ratings	• EC 1907/2006 (REACH	l)	
Forms	• Pellets		
Processing Method	Compounding	Extrusion Coating	

ASTM & ISO Properties <sup>1</sup>				
Physical	Nominal Value	Unit	Test Method	
Density	0.935	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (190°C/2.16 kg)	150	g/10 min	ASTM D1238	
Vinyl Acetate Content	18.0	wt%		
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength <sup>2</sup> (Break)	1020	psi	ASTM D638	
Tensile Elongation <sup>2</sup> (Break)	700	%	ASTM D638	
Flexural Modulus - 1% Secant	6090	psi	ASTM D790	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness			ASTM D2240	
Shore A	86			
Shore D	34			
Thermal	Nominal Value	Unit	Test Method	
Peak Melting Temperature	183	°F	ASTM D3418	
Ring and Ball Softening Point	203	°F	ASTM E28	

## **Notes**



<sup>&</sup>lt;sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>&</sup>lt;sup>2</sup> Type IV, 2.0 in/min